



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3276-042
Job Sheet 170788



Part No: D3276-042

Job Qty: 2 ea

Part Name: Baffle Assembly RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/19/18

Job Tracking No:

Due Date: 2/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP Rev:A New Issue 05-12-06 JLM IPP Rev:B Now on Waterjet 06-09-06 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	2/10/18	2/10/18	0.00	0.00	Start Up Waterjet		OK 18-02-11
100	Waterjet	2 pcs	2/10/18	2/10/18	0.00	0.07	Waterjet1		OK 18-02-11
110	QC	2 pcs	2/10/18	2/10/18	0.00	0.00	QC2 Waterjet-1		OK 18-02-11
120	QC	2 pcs	2/10/18	2/10/18	0.00	0.00	QC8-2		OK
130	Small Fab	2 pcs	2/10/18	2/10/18	0.00	0.32	Small Fab-3		N/A
140	Brake NC	2 pcs	2/10/18	2/10/18	0.00	0.40	Brake NC 2		DAG
150	QC	2 pcs	2/10/18	2/10/18	0.00	0.00	QC5		38
160	HandFinish	2 pcs	2/10/18	2/10/18	0.00	0.14	HandFinish1		SA 18-05-21
170	Powdercoat	2 pcs	2/10/18	2/10/18	0.00	0.13	Powdercoat1		OK 18-5-24
180	QC	2 pcs	2/10/18	2/10/18	0.00	0.00	QC3		OK
190	Small Fab	2 pcs	2/12/18	2/12/18	0.00	0.32	Small Fab-3		OK
200	QC	2 pcs	2/12/18	2/12/18	0.00	0.00	QC5		OK
210	Packaging	2 pcs	2/12/18	2/12/18	0.00	0.00	Packaging3-1	ST493	AB 18-6-13
220	QC21-SA	2 Ea	2/12/18	2/12/18	0.00	0.00	QC21		DAG

Part Op 100 - 1-Cut as per Dwg D3276 Dwg Rev: B Prog Rev: B 2-Deburr if necessary

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - 1-Deburr 2-Roll as per Dwg D3276

140 - Form as per Dwg D3276

150 - QC5- Inspect part completeness to step on W/O

160 - Chemical Conversion Coat per QSI005 4.1

170 - START TIME: 10:15 OVEN TEMPERATURE: 330° FINISH TIME: 10:45

180 - QC3- Inspect Part Finish

190 - Assemble as per Dwg D3276

200 - QC5- Inspect part completeness to step on W/O

210 - Identify as per dwg & Stock Location:

220 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	2.0410 sf (1.0205 ea)	90-Start up Operation	
D2464	Neoprene Seal (\$Per Foot)	4.5000 ft (2.25 ea)	190-Small Fab	F121946
D3276-3	Placard	2 Ea (1 ea)	190-Small Fab	5035991

Part Specifications

Specifications could not be found.

Plex 1/19/18 3:08 PM Dart.Gagnon.Michelle

DART
AEROSPACE
S041343



Baffle Assembly RH

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

PART NO: D3276-042
Original Serial #: S041343

Revision:

Operation:

Change No:

Start up Operation 02/12/18

Job No: 170788

